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## SOTER VINEYARDS | Estates

### *Estates Brut Reserve - 4th Edition*

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#### THE WINE

*The Willamette Valley is Oregon's most recognized appellation for cool climate wines, and it is in the Northern part of this Valley where the finest vineyards are found.*

*Wines with the Estates designation showcase the diversity of our cru-quality vineyard sites. Although this series may feature grapes from any of our Estate Vineyards, the third edition of the Brut Reserve specifically uses fruit from our flagship Biodynamic farm, Mineral Springs Vineyard, in the Yamhill-Carlton AVA, and from the certified Organic Tarren Vineyard, situated on a pristine slope in the Eola-Amity Hills.*

#### REFLECTIONS

*The fourth edition of our Brut Reserve marries traditional Champagne techniques with an Oregon sensibility. This multi-vintage, multi-variety, multi-vineyard cuvée blends 62% 2020 fruit with 38% reserve wines drawn from select barrels across multiple vintages. The 2020 vintage yielded pristine fruit, all harvested ahead of the wildfires. The result is a naturally expressive wine with remarkable fullness and an ultra-low dosage. Flavors of green apple and ripe citrus mingle with notes of white peach, toasted almond, and a whisper of biscuit. Aromas of green fig lend a verdant lift, while sea salt and honeysuckle grace the long, elegant finish—complex and expressive, yet effortlessly poised.*

#### VARIETY

63% Pinot Noir  
37% Chardonnay

#### APPELLATION

100% Willamette Valley

#### VINEYARD

60% Tarren Vineyard  
40% Mineral Springs Vineyard

#### ALCOHOL

12.8%

#### PRODUCTION

415 cases

#### CERTIFICATIONS

Biodynamic, Demeter  
Organic, CCOF

#### FERMENTATION and AGING

Traditional Method  
Aged 4 Years en Tirage

80% Stainless Steel  
and 20% Neutral Oak

Disgorged Feb 2025  
Dosage 2.2 g/l

