

# SOTER VINEYARDS | 2016

## MINERAL SPRINGS BLANC DE NOIRS - MICHA



### THE LEGACY

The wine was crafted by Soter Vineyards' Winemaker Chris Fladwood and is made entirely from Mineral Springs Pinot Noir. Its unembellished style is intentional - an expression of quiet strength and enduring grace. In this second release, we honor our visionary founder, Michelle Soter, whose natural beauty was matched only by her clarity of purpose. This enigmatic wine is more than a tribute; it is a reflection of the values she lived by: authenticity over artifice, integrity over ease, and a devotion to the land and community that continues to guide us today. With remarkable freshness preserved through time on the lees and a delicate floral lift, this release carries uncommon grace. Each glass carries forward her legacy, celebrating not just what she created, but the spirit she instilled everyone she met. Tony believes it may be the finest sparkling we've shared in the past 25 years.

### THE WINE

Only our second Blanc de Noirs ever released, the 2016 'Micha' is made exclusively from Mineral Springs Pinot Noir. Our sparkling wine program is a 100% hands-on program. Every blend, and every bottle is made by hand onsite in our cellar. This is the only "white" expression of Pinot Noir from Mineral Springs Vineyard, revealing the flesh and fruit of Pinot alongside notes of honey, citrus, and wild herbs. Extended lees aging lends enduring complexity, while fine bubbles trail off in a meditative sigh. Micha is one of those rare ah-ha wines—an invitation to pause, to marvel at its origins, and to savor the beauty of what time, care, and ritual can create. We may be indulging in a touch of poetry here—but isn't that precisely why we devote ourselves to the time, expense, and ritual that make wine such a joy to savor?

VARIETY	100% Pinot Noir
APPELLATION	100% Yamhill-Carlton
VINEYARD	100% Mineral Springs Vineyard
ALCOHOL	12.8%
PRODUCTION	141 Cases
CERTIFICATIONS	Biodynamic, Demeter Organic, CCOF
FERMENTATION and AGING	Traditional Method Aged 8 Years en Tirage  80% Stainless Steel and 20% Neutral Oak  Disgorged February 2025 Dosage 4 g/L